

Proposal for Coffee Growing and Processing in Kona, Hawaii

Queen Liliuokalani Trust Lands

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Trust land along Mamaloa Hwy.

Jesus Mountain Coffee Company - Hawaii, LLC

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1. Summary

The area proposed to be leased and developed lies mauka of Mamaloa Hwy. near Holualoa. The tax map key is 7-4-02-6 and contains 1190 acres of which the top portion of approximate 480 + acres is occupied by Palani Ranch.

The area from Mamaloa Hwy to Palani Ranch is about 600 acres, leaving about 400 acres for coffee development. There are existing users such as residential homes and a large water reservoir. The exact area available for coffee development is not clear until further clarification is available. Net acres for coffee development are estimated at 320 acres

Planting 21 plots of 15 + acres amounts to approximately 320 net acres of coffee plantings with approximately 230,000 trees. The top area below Palani Ranch would contain water catchments and water reservoirs. There would also be a connection to the existing water lines along Mamaloa Highway.

Facilities would consist of the following

A coffee processing area:

- Wet Mill
- Patio Drying + Mechanical Drying
- Dry Mill with storage

Equipment maintenance:

- Equipment repair shop
- Farm equipment storage

Retail area:

- Coffee store
- Coffee tour office

Housing:

- Care takers home
- Bunk house



Fermentation wash water would be pumped to higher ground for treatment and reuse in irrigation.

A tourist friendly environment is planned, offering farm tours and a retail store. Access to Mamaloa Highway is essential.

The development time is 5 years requiring an investment of approximately 6 million dollars with the first commercial harvest at year 4.